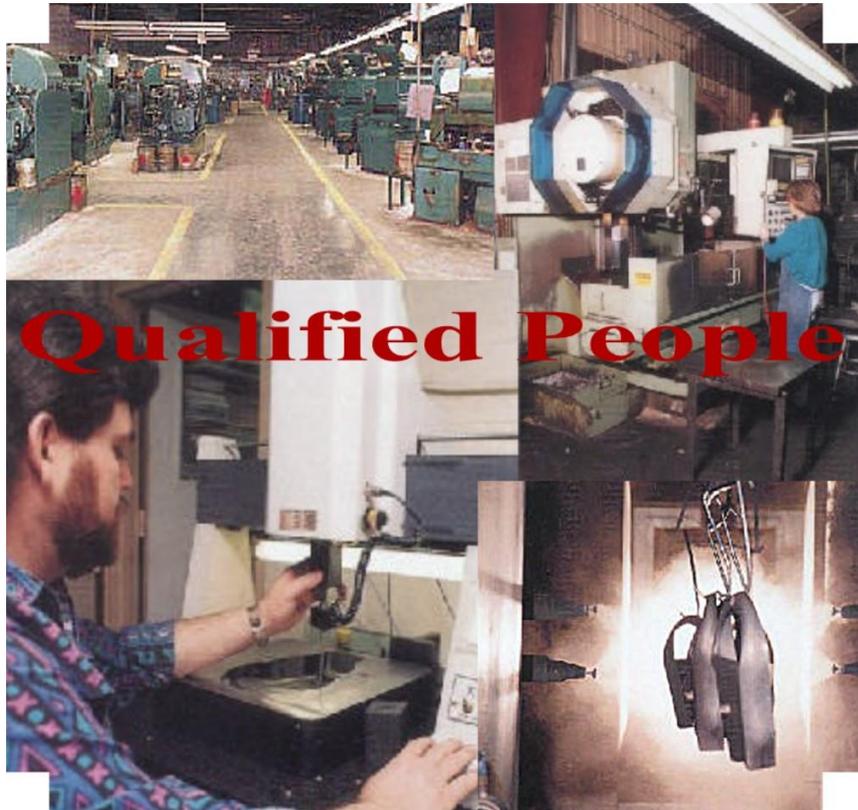




# CONTRACT MANUFACTURING

## Facilities List



ISO 9001:2000  
Quality Certified



# At POM, We Make More than Parking Meters

Since the invention of the parking meter in 1935, POM Incorporated has carried on the tradition of manufacturing high quality parking meters and most of their components in its facility now located in Russellville, Arkansas. To fully utilize its equipment and skilled labor force, POM actively pursues contract manufacturing projects with the highest quality at the lowest cost in mind for the customer. **We especially welcome short-run die-casting jobs.**

## POM is a Company of Many Talents

Our capabilities include:

- Custom aluminum and zinc die casting
- Custom plastic injection molding
- Screw machine parts
- Punch press work
- Progression stamping
- CNC lathes, turning, and machining
- Electrostatic powder painting
- Mechanical and electronic assembly
- Complete tool-and-die design and development



To ensure that a product meets customer specifications, POM's engineering and quality assurance staff monitor all phases of a project by utilizing computerized coordinate measuring tools and make sure all equipment is fine tuned to meet tolerance requirements. Since 2006, POM is ISO 9001:2000 certified, and our quality control system satisfies MIL-I-45208A standards, with calibration procedures that meet MIL-C-45662A. POM's experienced employees take great pride in their work, enabling POM to compete on the world market for government contracts.

POM is a recipient of the Presidential E-Star Award



...for continued Excellence in Exporting.

We would be happy to arrange a tour of our manufacturing facilities. Customers are always welcome to tour POM and see firsthand our dedication to excellent workmanship.

## For a Quick, Professional Quote

A POM representative will be glad to provide a detailed cost and lead-time quote upon review of technical specifications, print and optional sample part(s). To request a quote, or to schedule a visit to POM, or a visit from a POM representative, please contact the Marketing Department at 1-800-331-7275.



# Facility List, POM Incorporated

*Please note: Our facility is ISO 9001:2008 quality certified since 2006, and our Quality System complies with MIL-I-45208A. Our Calibration System complies with MIL-C-45662A and MIL Std. 140D sampling method. Our master calibration set of gauge blocks is traceable to national standards. All of our measurement instruments are calibrated with the master set of gauge blocks.*

## LATHES

- Hardinge Lathes
  - (2) Secondary Lathes, 9" Capacity, w/turret
  - Secondary Lathe, 9" Capacity, w/centerless grinder

## PRESSES

- 110 ton Niagara Punch Press, 11 1/4" shut height
- 45 ton Niagara Punch Press, 8 3/4" shut height
- 30-35 ton Niagara Punch Press, 8 3/4" shut height
- 45 ton Bliss Punch Press, 8 5/8" shut height
- 35 ton Bliss Punch Press, 7 3/4" shut height
- 25 ton Decherts Punch Press, 7 3/4" shut height
- 5 ton Di-Acro Punch Press
- 20 ton Hannifin Trim Press
- 10 ton Modern Trim Press
- (2) Rowe Straightener Reels

## CNC MACHINING CENTERS

- (2) HAAS VF-3 CNC Vertical Machining Center
- HAAS VF-1 CNC Vertical Machining Center
- HAAS HL-2 CNC Lathe w/8" chuck, 20" Capacity
- (1) HAAS SL-30 CNC Lathe w/10" chuck, 39" Capacity
- TMI HAAS Tool Room Mill

## MILLING MACHINES

- Arex Mill 10 x 38" capacity
- (4) Bridgeport Mill 6 x 24" capacity
- Lagun Vertical Mill w/digitals
- (2) Max Mill (1 w/digitals)
- Cincinnati, vertical
- Rockwell mill

## DRILL PRESSES

- (10) Delta 15" single spindle
- (2) Delta 15" single spindle w/tapping head
- (2) Delta 17" single spindle
- Delta 15" 2 spindle
- Delta 15" 3 spindle w/commander head

- ❑ (2) Delta 17" 2 spindle w/power feed
- ❑ (2) Delta 17" 3 spindle w/power feed
- ❑ Powermatic model 1200

#### MULTI-PRESSES

- ❑ (2) 6 ton capacity
- ❑ (3) 8 ton capacity

#### INJECTION MOLDING MACHINES

- ❑ Arburg 25 ton clamp, mold size: 11.82 x 5.9", 22 lb/hr inject
- ❑ Lombard 75 ton clamp, mold size: 14 x 12 x 9" thick, 6 oz. Shot size max
- ❑ Reed 200 ton mold size: 17 x 16"

#### AUTOMATIC SCREW MACHINES

- ❑ Brown & Sharpe:
  - (3) #00 1/2" capacity
  - #OG 5/8" capacity
  - #2 1 1/2" capacity
  - #2 3/4" capacity
- ❑ Bechler Swiss:
  - 5/8" capacity
  - (2) 1/2" capacity
- ❑ Citizen CNC Swiss:
  - (2) 1/2" capacity

#### ZINC AND ALUMINUM DIE-CASTING MACHINES

- ❑ Cleveland 400 ton cold chamber, platinum size 24" x 24"
- ❑ Techmire 7 oz, 4 Slide (for 6" molds)
- ❑ Castmaster 600 ton cold chamber, platinum size 28" x 28"
- ❑ Wicks 650 ton cold chamber, platinum size 30" x 30"
- ❑ (3) B/T 700 ton cold chamber 30" x 30"

#### METAL FINISHING EQUIPMENT

- ❑ 2 compartment barrel finisher McCloud bead finishing cabinet
- ❑ 1 compartment barrel finisher
- ❑ (2) 1 cu. Ft. Sweco vibratory mill
- ❑ 3 cu. Ft. Sweco vibratory mill

## PAINT EQUIPMENT

- Powder Paint system w/conveyors, oven, 5 stage IE phosphate wash system, multiple color
- Silk Screen Department

## GRINDERS

- Brown & Sharpe surface grinder
- Brown & Sharpe 618 surface grinder w/visual grind attachment
- Gallmeyer & Livingston surface grinder
- Thompson surface grinder
- K.O. Lee surface grinder
- 7" Rockwell bench grinder
- (2) 7" Rockwell pedestal grinder
- 12" Delta disc grinder

## SAWS

- Do-All vertical band-saw
- Johnson horizontal band-saw
- Powermatic vertical
- Well Saw
- Band Saw

## SANDERS

- (3) Rockwell 1" table
- (3) 2" belt sanders
- 6" belt sander

## WELDING EQUIPMENT

- Oxygen-acetylene cutting & welding unit
- 250 AMP arc welder
- Peer 75KVA spot-welder
- Miller 610 wire welder
- Linde TIG welder

## MISCELLANEOUS EQUIPMENT

- Notcher Diacro
- Box & Pan brake Diacro 16 gauge 12"
- 50 ton Dake hydraulic press
- Haskens dual tapper
- Diacro Hole Punch

## TOOL ROOM

- ❑ Complete for building and repairing tools, dies and molds
- ❑ Stratasys 3D Printer
- ❑ Grizzly Tool Room Mill
- ❑ Cincinnati Engine Lathe, Capacity 14" Diameter with 7" Bed
- ❑ Monarch Lathe
- ❑ Hardinge Lathe
- ❑ Haas TM1 mill
- ❑ Charmilles Type P25 EDM burning machine
- ❑ (8) PC with mechanical and electronic software, Autocad drafting & design, CNC programming, PCB layout, schematic layout software
- ❑ Blueprint machine
- ❑ Multi-pen plotter
- ❑ 2 ELOX Ram EDM 50 Amps
- ❑ Dark room w/facilities to photograph, enlarge, and produce silk screen layouts
- ❑ Thorough technical reference library
- ❑ Engineering model room
- ❑ Electronic equipment: oscilloscope, digital multi-meters, frequency counter, HCII microprocessor emulator, and other miscellaneous equipment
- ❑ Flat-bed scanner, chip card printer, HP laser printer, CDROM R/W

## QUALITY CONTROL

- ❑ Numerex coordinate measurement machine
- ❑ 12" optical comparator w/digital readout
- ❑ 14" J & L optical comparator
- ❑ Calibration set of gauge blocks
- ❑ (3) sets of shop gauge blocks
- ❑ (4) 36 x 24 x 5" surface plates

## BUILDING

- ❑ Assembly Department – 144' x 44'
- ❑ Parts Storage Area – 80' x 44'
- ❑ Machine Shop Area – 152' x 70'
- ❑ Shipping and Receiving – 152' x 32'
- ❑ Inspection Area – 18' x 32'
- ❑ Tool Room Area – 38' x 76'
- ❑ Engineering Area – 48' x 32'
- ❑ Casting and Molding Area – 130' x 40'
- ❑ Powder Paint and Warehouse Bay – 152' x 100'



PO Box 430  
200 South Elmira Avenue  
Russellville, AR 72811-0430  
Toll Free 800-331-7275  
Ph 479-968-2880, Fx 479-968-2840  
[www.pom.com](http://www.pom.com), [pom@pom.com](mailto:pom@pom.com)